

EXPRESS 250
CUSTOM SIGN TEMPLATE
- FRONT TOP

Match to PMS 158 Orange
NOR-COTE weatherable CMG ink



EXPRESS 250

NOTES & REQUIREMENTS

- Artwork must be in **vector** format.
Do not use raster images.
- Artwork must be in CMYK process color.
(Call out any PMS numbers for reference, but artwork is screen printed using CMYK only.)
- Solid color only, no transparency or gradients
- For full bleed artwork, provide minimum 5-mm bleed
- Convert all fonts to outlines
- * ChargePoint artwork and notes are included as reference (ChargePoint Reference Artwork layer).

MATERIALS

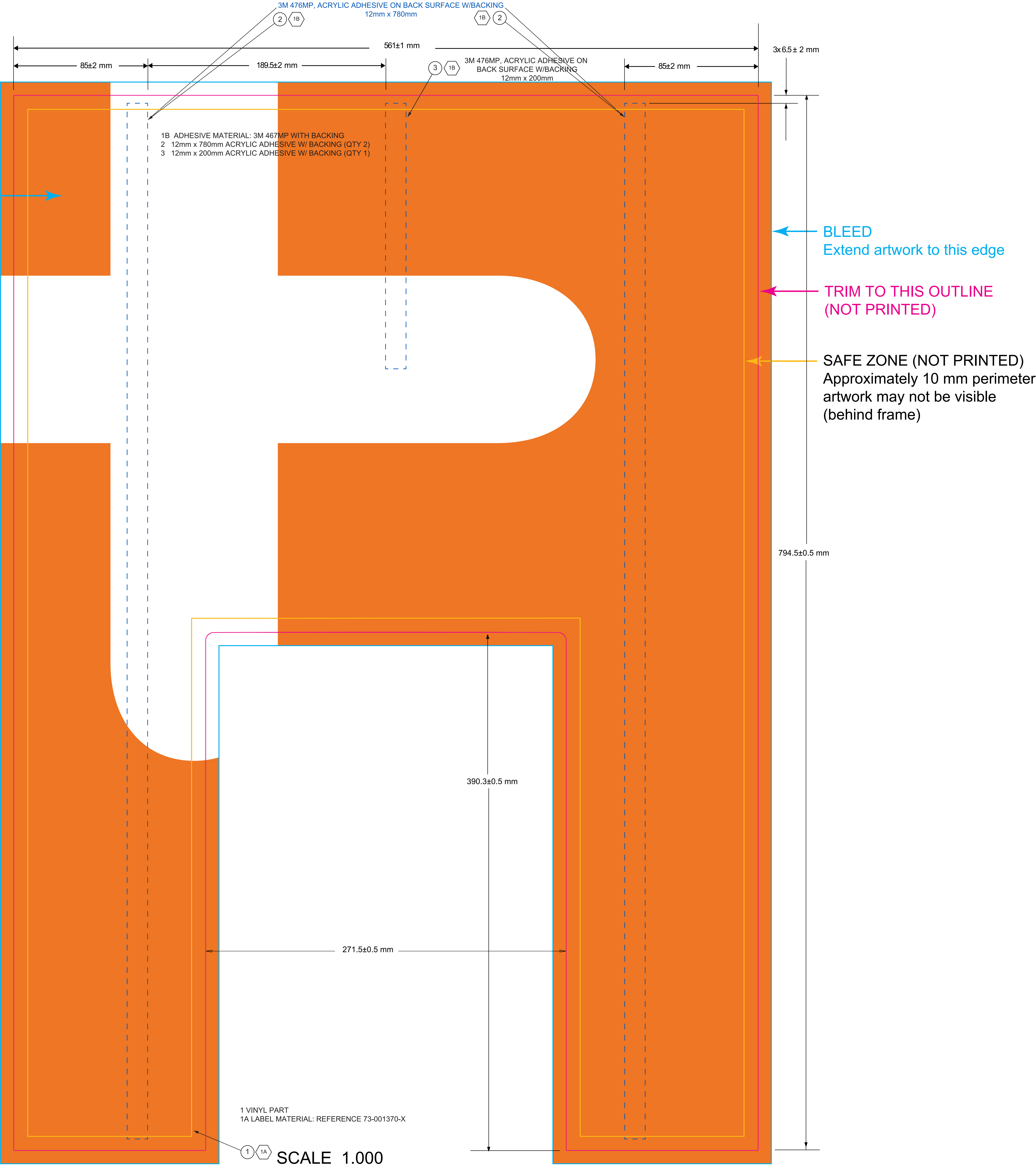
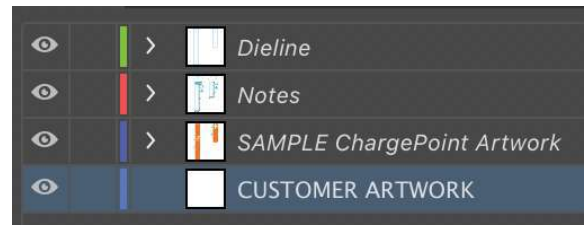
Total thickness 0.040" max, comprised of:

- Substrate:
 - White styrene, 0.030" thick
 - Non-reflective graphic film
 - Color: White.
- UV curable, lightfast ink:
 - Opacity: High.
Gloss: High.
Formulation: Automotive grade.
Performance: 5-year.
 - In North America: NOR-COTE XL6 ink.
- External PVC laminate:
 - Thickness: 2mil.
Opacity: Clear.
UV Protection extension factor: 4 years
 - In North America: 0.002" thick
ORAGUARD 290 PVC

Finished label is ROHS compliant.

ChargePoint standard artwork is included for reference only.

Place custom artwork on CUSTOMER ARTWORK layer:



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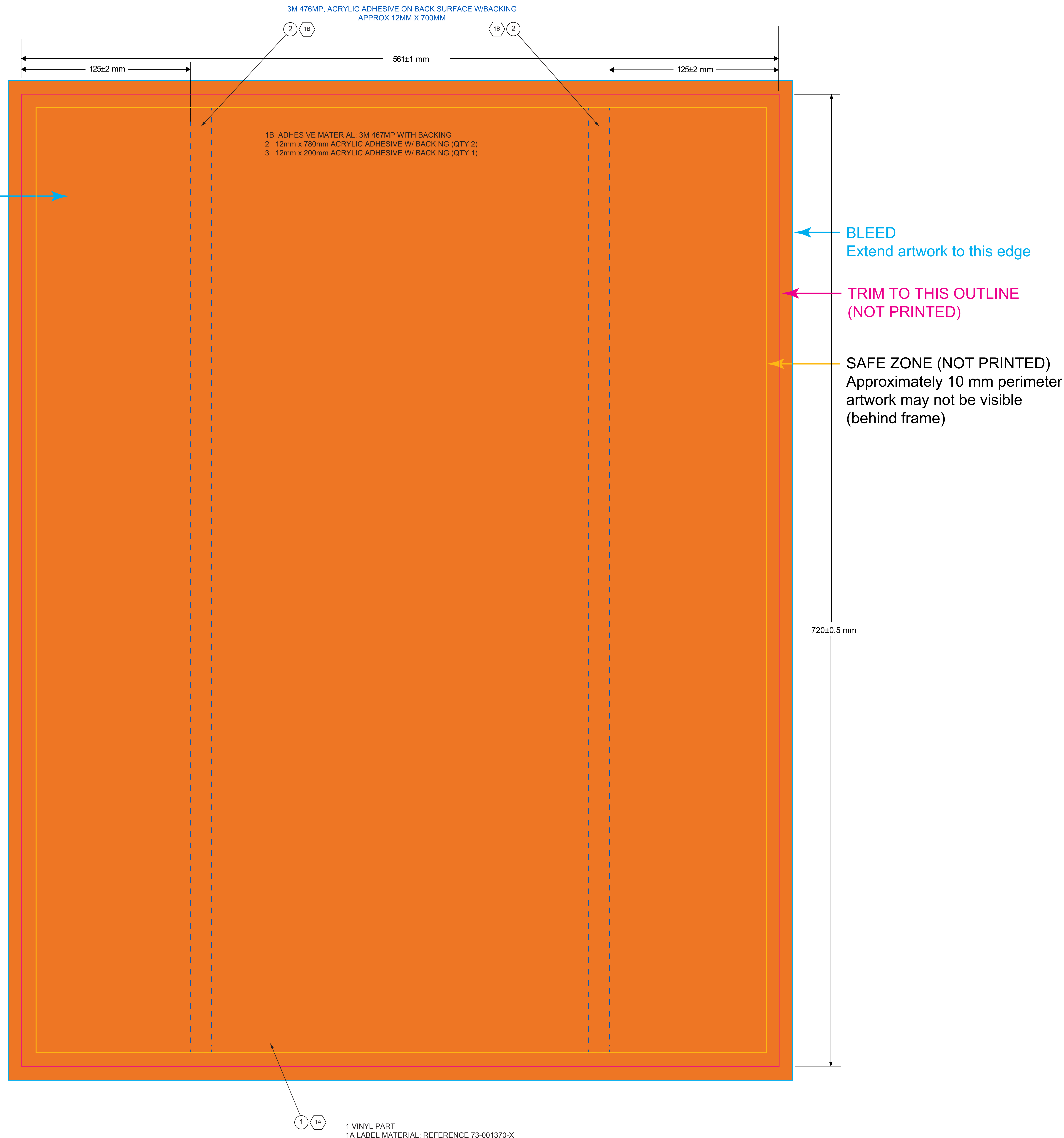
Total thickness 0.040" max, comprised of:

1. Substrate:
 - a. White styrene, 0.030" thick
 - b. Non-reflective graphic film
 - c. Color: White.
2. UV curable, lightfast ink:
 - a. Opacity: High.
Gloss: High.
Formulation: Automotive grade.
Performance: 5-year.
 - b. In North America: NOR-COTE XL6 ink.
3. External PVC laminate:
 - a. Thickness: 2mil.
Opacity: Clear.
UV Protection extension factor: 4 years
 - b. In North America: 0.002" thick
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SCALE 1.000