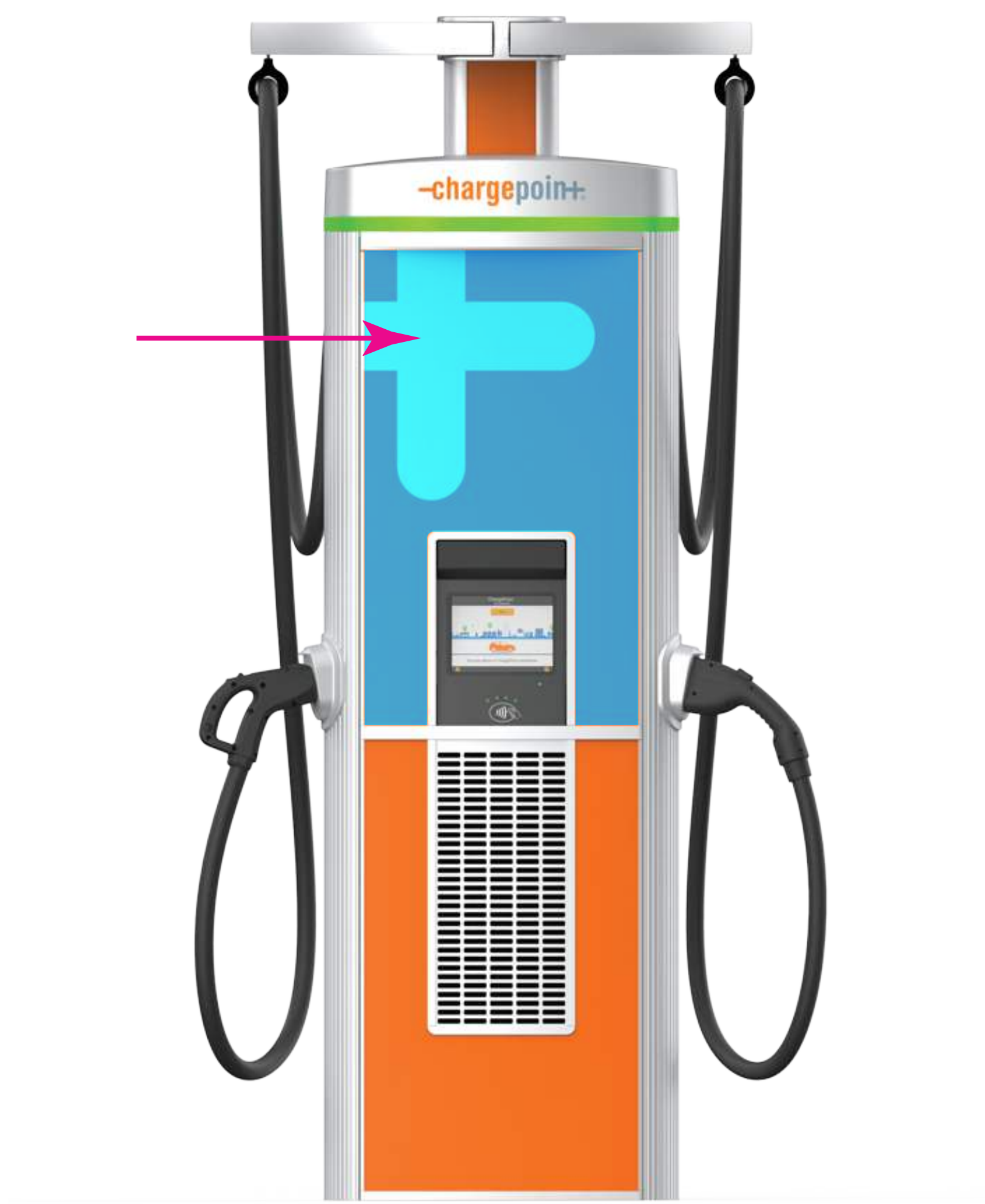


EXPRESS 280  
CUSTOM SIGN TEMPLATE  
- FRONT, UPPER



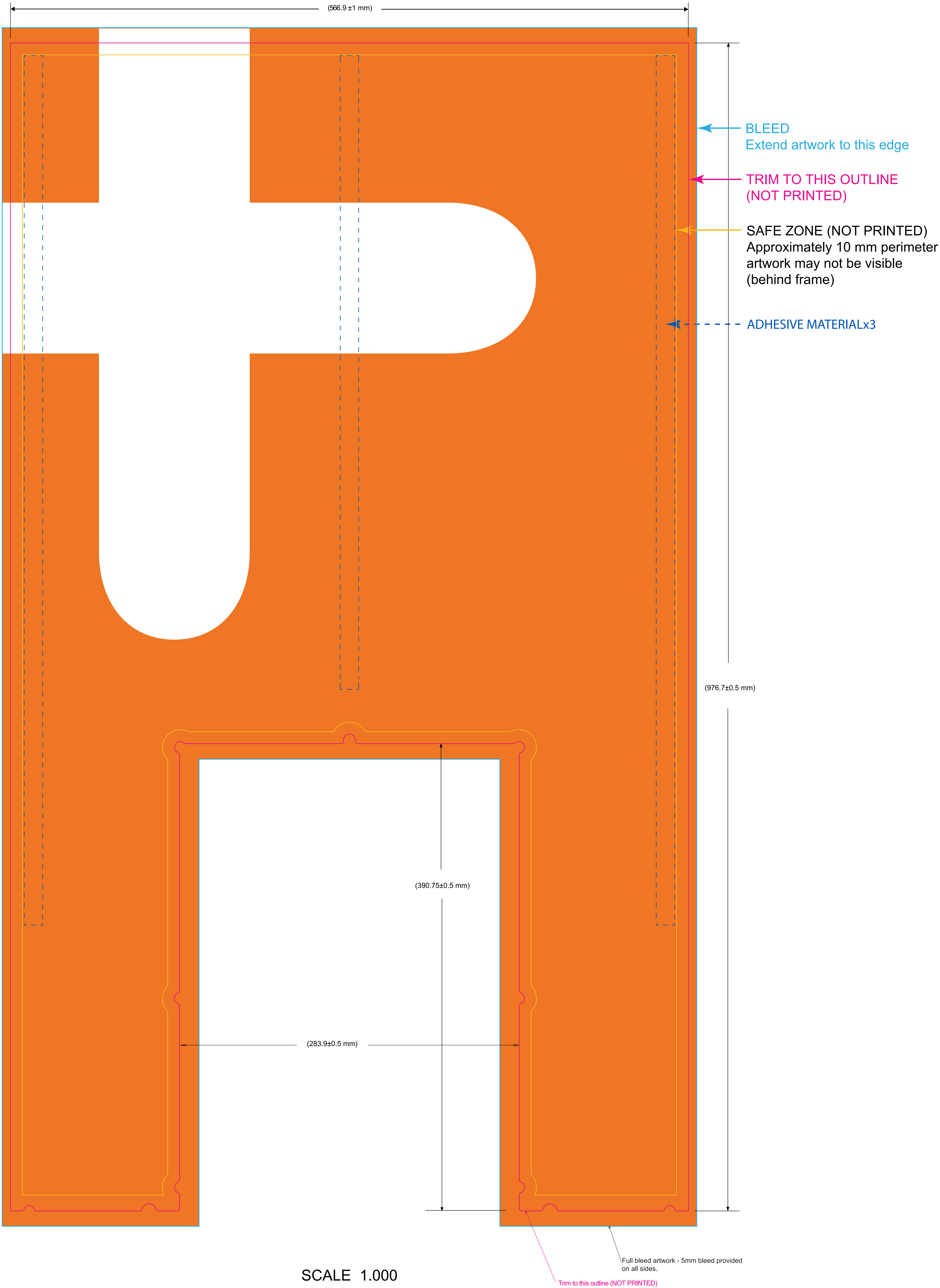
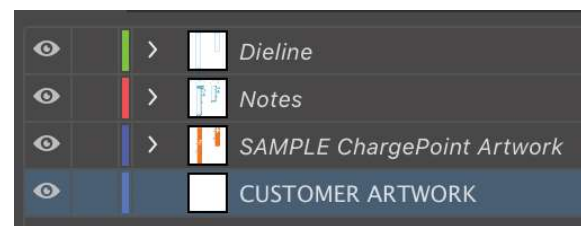
NOTES & REQUIREMENTS

- Artwork must be in **vector** format.  
Do not use raster images.
- Artwork must be in **CMYK** process color.  
(Call out any PMS numbers for reference, but artwork is screen printed using CMKY only.)
- Solid color only, no transparency or gradients.
- For full bleed artwork, provide minimum 5-mm bleed.
- Convert all fonts to outlines.
- \* ChargePoint artwork is included as reference ("ChargePoint Reference Artwork" layer).

MATERIALS

- Adhesive material: 3M 467MP with backing
- Total thickness 0.040" max, comprised of:
  - 1.Substrate:
    - a. PC layer, 0.030" thick
  - 2.UV curable, lightflask ink:
    - a. Opacity: High  
Gloss: High  
Formulation: Automotive grade  
Performance: 5-year
    - b. In North America: NOR-COTE XL6 ink
  - 3.External PVC laminate:
    - a. Thickness: 2mil  
Opacity: Clear  
UV Protection extension factor: 4 years
    - b. In North America: 0.002" thick  
ORAGUARD 290 PVC
- Finished label is ROHS compliant.

ChargePoint standard artwork is included for reference only.  
Place custom artwork on CUSTOMER ARTWORK layer:



EXPRESS 280  
CUSTOM SIGN TEMPLATE  
- FRONT, LOWER



## NOTES & REQUIREMENTS

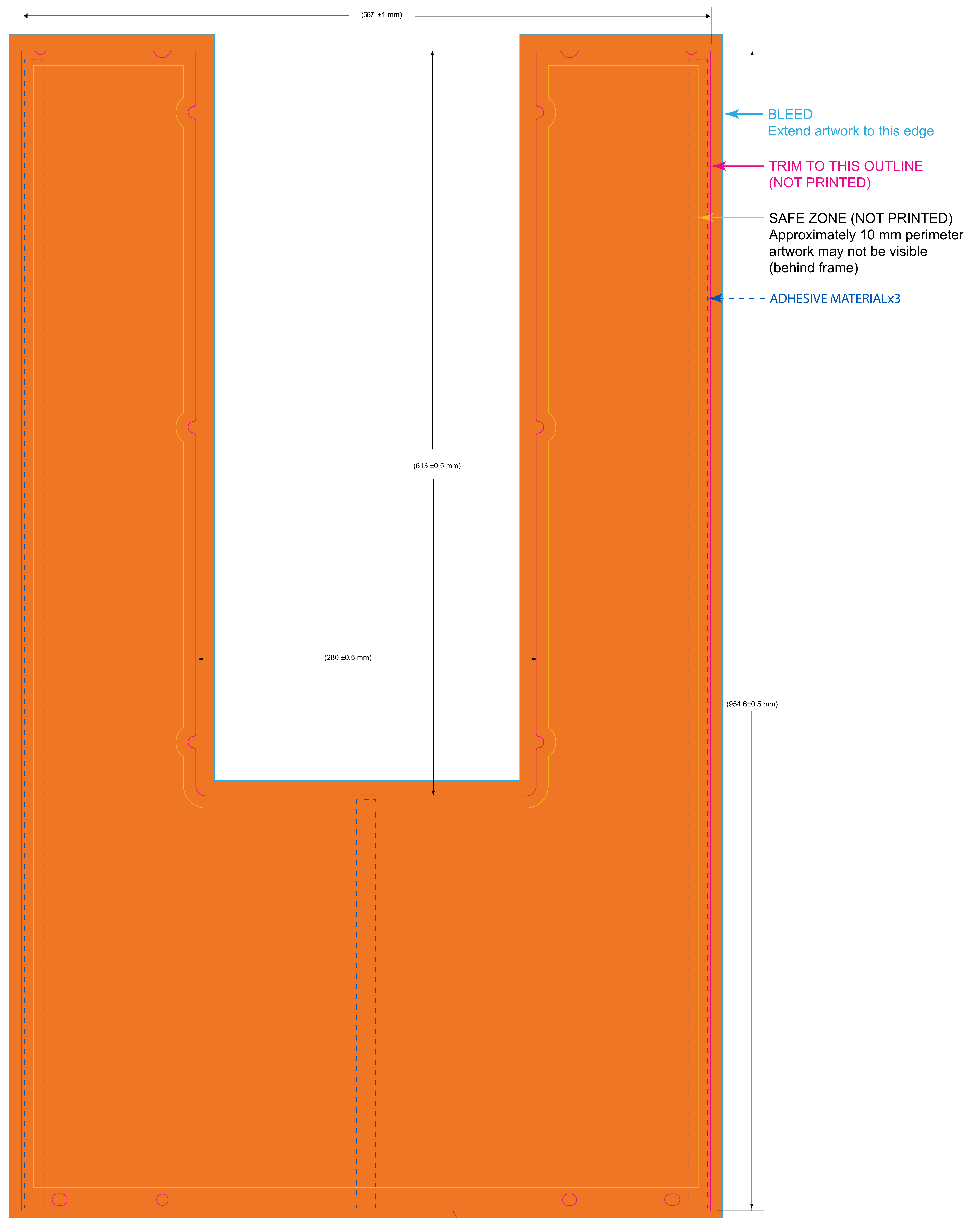
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    - Gloss: High
    - Formulation: Automotive grade
    - Performance: 5-year
    - b. In North America: NOR-COTE XL6 ink
  - 3.External PVC laminate:
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SCALE 1.000

Full bleed artwork - 5mm bleed provided on all sides.

Trim to this outline (not printed).



EXPRESS 280  
CUSTOM SIGN TEMPLATE  
- FRONT, CMK NECK



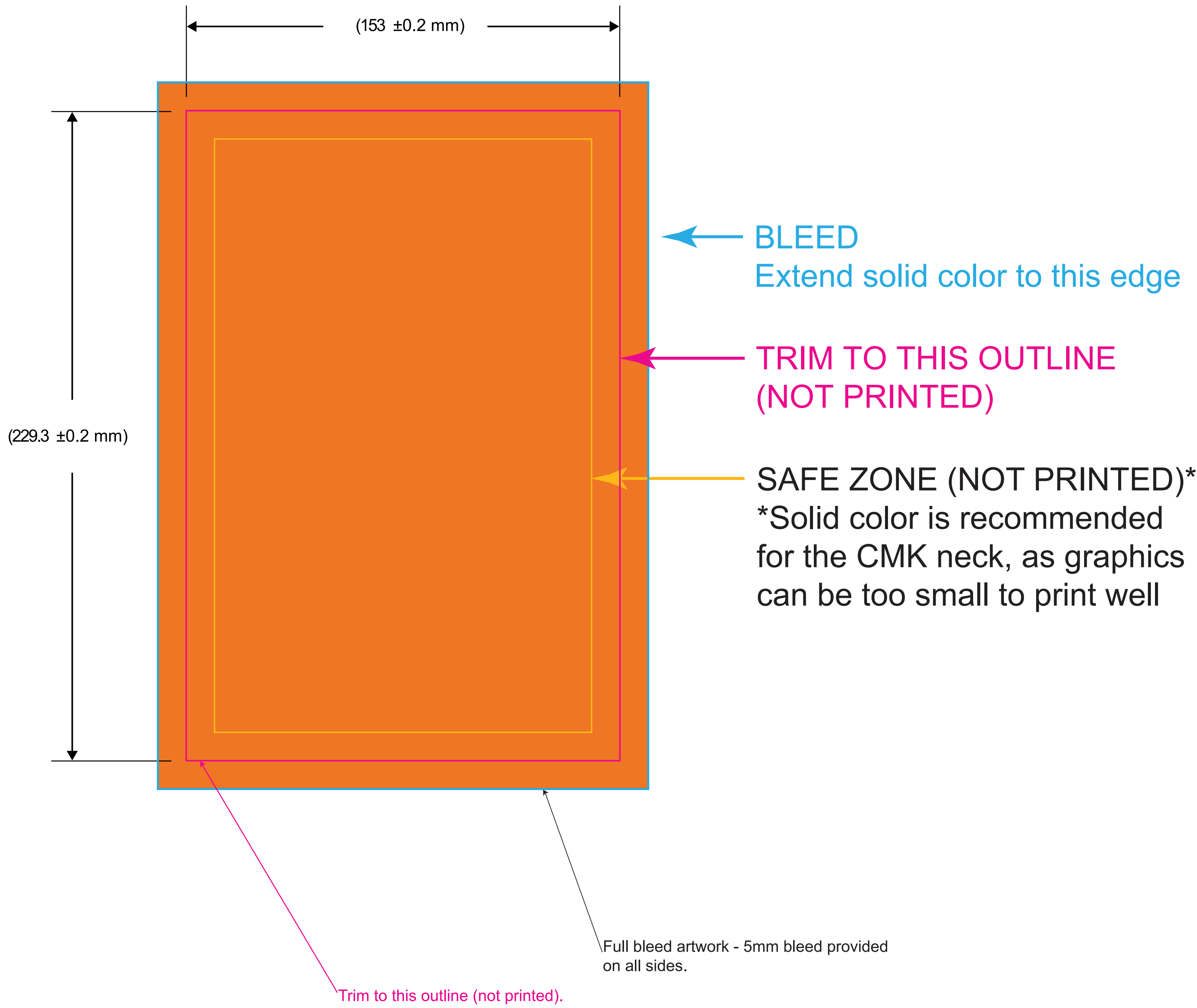
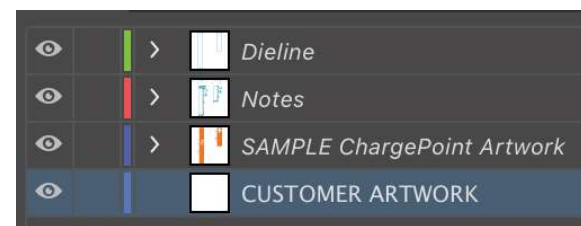
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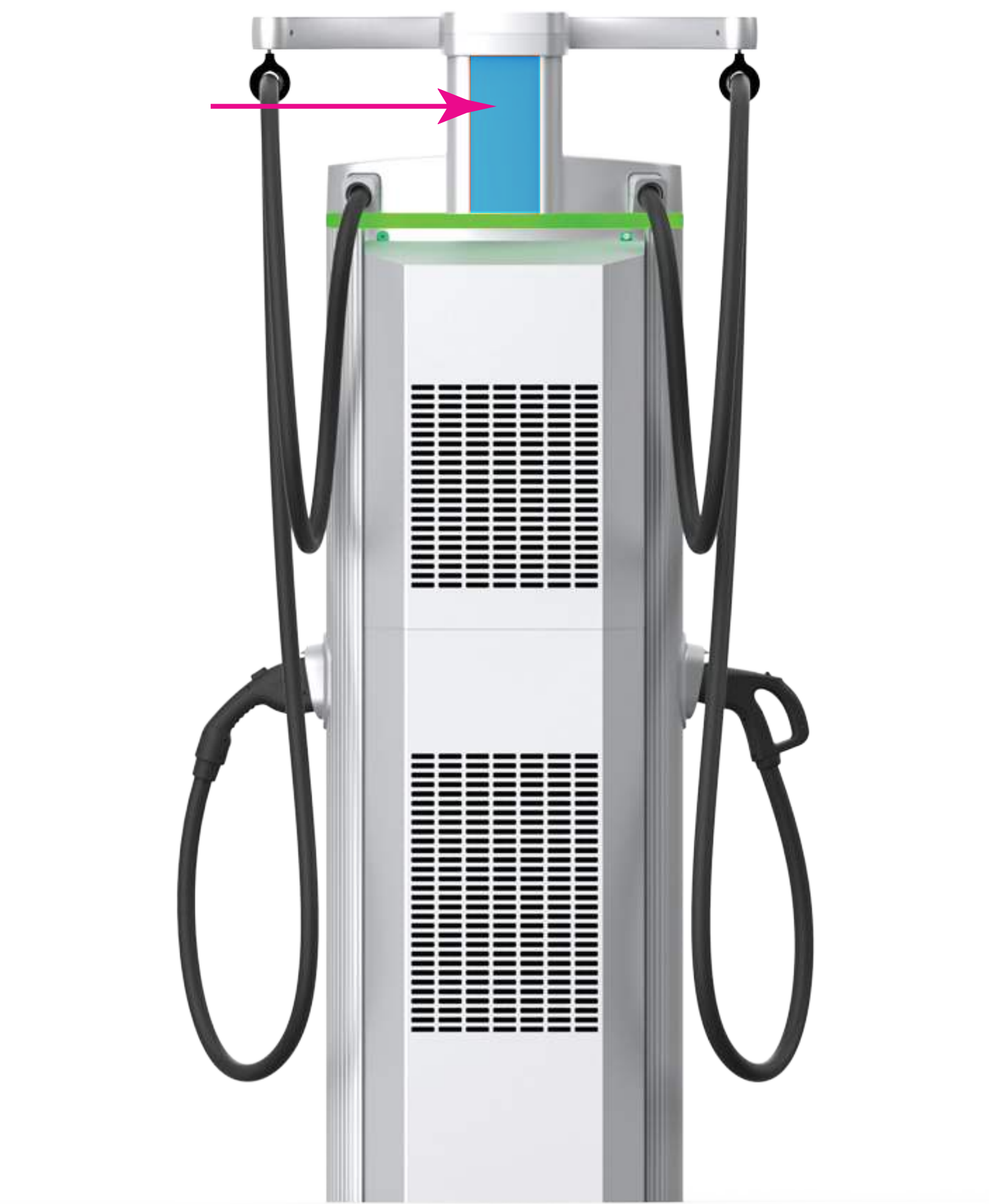
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    - a. PC layer, 0.030" thick
  - 2.UV curable, lightfask ink:
    - a. Opacity: High  
Gloss: High  
Formulation: Automotive grade  
Performance: 5-year
    - b. In North America: NOR-COTE XL6 ink
  - 3.External PVC laminate:
    - a. Thickness: 2mil  
Opacity: Clear  
UV Protection extension factor: 4 years
    - b. In North America: 0.002" thick  
ORAGUARD 290 PVC
- Finished label is ROHS compliant.

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Place custom artwork on CUSTOMER ARTWORK layer:



EXPRESS 280  
CUSTOM SIGN TEMPLATE  
- BACK, CMK NECK



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